

**AMENDMENTS TO THE CLAIMS**

Please amend claims 12-15, 17 and 18, and cancel claim 11, as set forth in the listing of claims that follows:

1. (Original) A method of disposing a substrate in a housing, the method comprising:

projecting a laser line onto a side of substrate from a laser line generator angled away from a viewing source;

projecting a laser dot onto the substrate from a laser dot generator located above the viewing source;

verifying an alignment of the substrate with at least one of: another substrate and a housing by comparing the laser line projection on the substrate to the laser dot projection on the substrate, wherein the alignment is verified when the laser line projection and the laser dot projection are co-linear; and

stuffing the substrate into the housing.

2. (Original) The method of Claim 1, wherein the laser dot generator is positioned at an angle alpha of less than or equal to about 15° away from the viewing source.

3. (Original) The method of Claim 1, wherein the laser dot generator and the laser line generator are positioned at angles delta and beta of about  $40^{\circ}$  to about  $50^{\circ}$  relative to a horizon.

4. (Original) The method of Claim 1, wherein the laser dot generator is positioned at an angle theta of about  $80^{\circ}$  to about  $100^{\circ}$  relative to the laser line generator.

5. (Original) The method of Claim 4, wherein the angle theta is about  $85^{\circ}$  to about  $95^{\circ}$ .

6. (Original) The method of Claim 1, further comprising wrapping a retention material around the substrate.

7. (Original) The method of Claim 1, wherein the laser dot generator is positioned at an alpha angle of less than or equal to  $15^{\circ}$  away from the viewing source; wherein the laser dot generator and the laser line generator are positioned at angles delta and beta of about  $40^{\circ}$  to about  $50^{\circ}$  relative to a horizon; and wherein the laser dot generator is positioned at an angle theta of about  $80^{\circ}$  to about  $100^{\circ}$  relative to the laser line generator.

8. (Original) The method of Claim 1, wherein the viewing source is a vision system.

9. (Original) The method of Claim 1, wherein the substrate comprises a non-cylindrical geometry.

10. (Original) The method of Claim 1, further comprising adjusting the alignment of the substrate when the laser line projection and the laser dot projection are within a predetermined variance of being co-linear.

11. (Cancelled)

12. (Currently amended) The method of Claim 14 ~~44~~, further comprising adjusting the alignment of the at least two substrates when the alignment is beyond a predetermined variance.

13. (Currently amended) The method of Claim 14 ~~44~~, wherein the laser line projected onto the side of the at least two substrates is perpendicular to the at least one joint of the at least two substrates.

14. (Currently Amended) A method of disposing substrates in a housing, the method comprising:

projecting a laser line onto a side of at least two substrates from a laser line generator, wherein the laser line generator is positioned at an angle  $\kappa$  of about  $40^\circ$  to about  $50^\circ$  relative to a ~~the~~ viewing source;

verifying an alignment of the at least two substrates from a the viewing source; and

stuffing the at least two substrates into a housing.

15. (Currently Amended) A method of disposing substrates in a housing, the method comprising:

projecting a laser line onto a side of at least two substrates from a laser line generator, wherein the laser line generator is positioned at an angle  $\kappa$  of about  $42^\circ$  to about  $45^\circ$  relative to a ~~the~~ viewing source;

verifying an alignment of the at least two substrates from a the viewing source; and

stuffing the at least two substrates into a housing.

16. (Canceled)

17. (Currently amended) The method of Claim 14 ~~11~~, wherein the at least two substrates comprises a non-cylindrical geometry.

18. (Currently amended) The method of Claim 14 ~~11~~, wherein the viewing source is a vision system.

19. (Original) A system for disposing a substrate in a housing, comprising:  
a laser dot generator positioned at an angle delta of about  $40^{\circ}$  to about  $50^{\circ}$  relative to a horizon;

a laser line generator positioned an angle beta of about  $40^{\circ}$  to about  $50^{\circ}$  relative to the horizon and at an angle omega of about  $80^{\circ}$  to about  $100^{\circ}$  relative to the laser dot generator;

a viewing source positioned at an angle alpha of less than or equal to about  $15^{\circ}$  relative to the laser dot generator; and

a stuffing cone disposed downstream of the laser dot generator.

20. (Original) The system of Claim 19, wherein the viewing source is a vision system.

21. (Original) A system for disposing a substrate in a housing, the system comprises:

a laser line generator;

a viewing source positioned at an angle  $\kappa$  of about  $40^\circ$  to about  $50^\circ$  relative to the laser line generator; and

a stuffing cone disposed downstream of the laser line generator.

22. (Original) The system of Claim 21, wherein the viewing source is a vision system.